# ECORe Autoclave Training Guide

#### **University of Windsor**

**Chemical Control Centre** 

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## **Training Outline**

- Autoclave Overview
- Hazards
- What you CAN & CAN'T Autoclave
- How to Autoclave
- Performance Indicators
- Quiz

You must attend training to receive access to the CORe autoclave room.



#### **Autoclave Overview**

 Pressurized device that uses heat, steam and pressure to achieve sterilization or decontamination





#### **Autoclave Overview**

- Typically operated at 121° C (250° F), 15psi, for 15-45 minutes.
- Allows the heating of liquids above boiling point.
- Uses moist heat (steam) to increase efficiency of sterilization.
- Heat is used to kill microorganisms by coagulation of essential proteins.

Autoclaves are expensive instruments! Proper training ensures that they continue to be operational and used properly with minimal issues.

### **Hazards**







#### Hazards

- Tremendous pressure from steam in chamber provides explosive potential.
- High temperatures creates potential for burns and scalding.
- Potential exposure to hazardous fumes.
- Inadequate decontamination allows for the potential of biological hazards to contaminate personnel and the environment.

### What you CAN Autoclave

Biological waste that can be autoclaved:

- Microbial stocks and cultures
- Items contaminated with such waste: petri dishes, pipette tips, pipettes, gloves, paper towel

Autoclaving is also used for:

 Sterilization of items such as; glassware, media, buffers, etc.

### What you CAN'T Autoclave

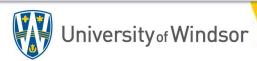
#### **BIOMEDICAL WASTE**

- > Human and animal anatomical or blood waste
- >cytotoxic waste
- ➤ Sharps waste

#### RADIOACTIVE WASTE

#### HAZARDOUS CHEMICAL WASTE

- ➤ This includes anything contaminated with a toxic, volatile, corrosive, or mutagenic chemical
- materials containing solvents, volatile, chlorinated compounds (HCI, bleach)
- chemicals (such as: phenol, trichloroacetic acid, ether, chloroform, ethidium bromide, glutaraldehyde.)
- ➤ Check SDS



### What you CAN'T Autoclave

#### SOME PLASTICS

#### **Poor Choices:**

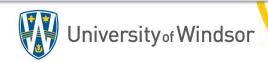
polystyrene (PS), polyethylene (PE) and high density polyethylene (HDPE) do not resist heat well.

#### **Good Choices:**

- ✓ borosilicate glass (Pyrex) has very low thermos expansion property and therefore resistant to breaking due to heating
- ✓ polypropylene (PP) and polycarbonate (PC) are heat resistant plastics
- ✓ stainless steel is a good heat conductor and thus facilitates sterilization

#### PRIMARY CONTAINERS

- This is the container that comes into direct contact with the contaminated or nonsterilized material or fluid
- Do not fill more than 75% of holding capacity
- Must NOT be a tightly sealed container must permit heat (steam) penetration
- Do not use polystyrene (PS), polyethylene (PE) and high density polyethylene (HDPE) (do not resist heat well).



#### PRIMARY CONTAINERS (cont'd)

- Loosen screw caps or use self venting caps
- Cap open containers with aluminum foil or muslin
- If using plastic waste bags, leave a small

opening



#### SECONDARY CONTAINERS

- Used to contain any spills
- The sides of the secondary container must be sufficiently high to contain any spill that may occur
- Tray MUST be autoclave safe







#### TEMPERATURE SENSITIVE TAPE

- Indicates that high temperature has been achieved
- Does not prove that decontamination or sterilization was successful
- Assists in tracking autoclaved items





#### Sign into log book

 Keeps track of autoclave use for maintenance records

# Use personal protective equipment

- Eye protection
- Heat resistant gloves
- Lab coat
- Close-toed shoes





## **Before Loading**

- First user of the day must check and clean the strainer:
  - Remove drain strainer from drain in chamber bottom.
  - Remove any obvious debris from strainer. If necessary, clear screen in strainer using the brush.
  - Once strainer has been cleared of obvious debris, rinse strainer under running water.
  - Replace strainer in chamber drain.

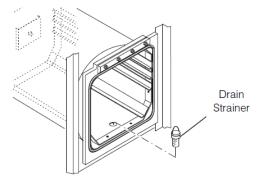


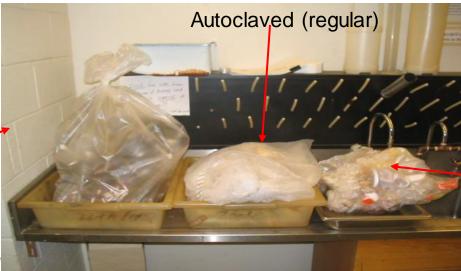
Figure 6-1. Check Chamber Drain Strainer





# Loading

- Autoclave biohazardous waste separately
- Do not overload primary or secondary containers
  - Allow for sufficient steam penetration
  - Do not fill more than 75% to allow expansion without overflow



Unautoclaved

Autoclaved (due to being compressed & sealed)



### **Autoclave Cycle**

- Username and password are lab specific.
  - Do not use the username and password of another lab.
  - Do not give out the username and password to non-trained personnel.
- Charging autoclave takes 10 minutes be patient.
- Avoid aborting the cycle it will take 10 minutes to go through all the cycle steps.
  - If you forget to place an item in the load: just add the item to the next load to avoid tying up the autoclave.

# **Choosing a Cycle**

The type of cycle depends on what is being autoclaved:

Liquid/Slow exhaust	* For autoclaving liquids  * Prevents liquids from boiling over
Solid/Gravity	* Best for unwrapped solid items (i.e. glassware and waste)

### **Cycle Times**

- For Liquids:
  - 20 mins / Litre of liquid, 5 mins per additional litre
- For Solids:
  - Glassware (empty): 15 mins
  - Instruments (utensils): 30 mins
  - Biohazardous Garbage: at least 30 mins per full bag

### Unloading

- Use PPE. Always use heat protective gloves.
- Wait for autoclave to state END CYCLE before opening door.
- When opening the door, stand away to avoid any residual heat and steam.





### Unloading

- Unmark biohazard signs from waste bags/boxes.
- Dispose of waste in proper bin or location.
- Please put back heat resistant gloves for other users.
- Keep autoclave doors shut, but not locked, when not in use.







# Autoclave Performance Indicators

How to know if autoclave is functioning correctly:

Physical	- Annual testing by certified technician - Pressure, Temperature, Cycle times, recorded on paper
Chemical	<ul> <li>Heat sensitive autoclave tape</li> <li>Not an indicator of successful sterilization, useful to keep track of autoclaved and unautoclaved items</li> </ul>
Biological	<ul> <li>Tests ability of autoclave to sterilize effectively</li> <li>Bacillus stearothermophilus spore strips often used because they are resistant to steam sterilization.</li> <li>EZ Test (SGM Biotech) (Fisher Sci #29801 074)</li> <li>3M Attest Rapid Readout Biological Indicators</li> <li>Steris Verify Integrator Laminated and EO Integrators</li> </ul>



## **Emergency Response Plan**

- In case of emergency:
  - If possible, push the emergency stop button to stop autoclave.
  - Exit room immediately: if possible, ensure doors are closed.
  - Follow the CORe shared emergency response plan protocols.
  - In case of spill, follow the biological spill procedure.
     Spill kit is located inside room 219.
  - Do not re-enter the room or use autoclaves unless it is cleared to do so.



### **Autoclave Issues/Concerns?**

#### Contact:

Your Supervisor

#### **Chemical Control Centre:**

B-37 Essex Hall, x3523

#### Biology Facilities Technician:

Bob Hodge, 325 Biology Building, x3527

#### Acting Biosafety Officer:

• Francis Arnaldo, B-37 Essex Hall, x3524

