

PRINTING INSTRUCTIONS FOR GRAPTEC 6000-60

BEFORE YOU START

- Students may only print if they have pre-paid
- Place receipts in purchase binder
- Make note of vinyl type and quantity in inventory log

STEP 1 - MOUNT PLOTTER

- Turn on Graphtec - button on left side of machine
- Load material by feeding through back, and lowering stabilizer arm (on right) Screen menu will ask you to select Roll or sheet.
Roll front edge or Sheet. Sensor in head will measure size
- DO NOT CHANGE SETTINGS on machine.

STEP 2 - CHECK IMAGE FILE

- Open Adobe Illustrator
- Open File
- Check size
- Go to FILE>Cutting Master 3> Send to Cutting Master 3

STEP 3 - CUTTING MASTER 3 SETTINGS

CUTTING MASTER 3 MENU - TOP RIGHT



PAGE | WEED SETTINGS | TILING | MATRIX COPIES | CONFIGURE CUT JOB | CUTTERS

-PAGE

-In order for the material size to be accurate, select Automatic (Poll Size) from top right menu. This is the reading from the sensor.

- Paper Size -Cutter senses roll/sheet dimensions
- Job Size - Change scale by percentage if necessary
- Orientation - Rotate to fit image on media if necessary
- Mirror - Turn on for Intaglio or interior mounting on glass surface

-WEED SETTINGS

- Show weed border > ON
- Weed lines > Padding (adjust the space between the vector/image line and the cutting line), Toggle to find best (Recursive/ Horizontal/ Vertical)

-TILING

-DO NOT CHANGE

-MATRIX COPIES

-Adjust to fit copies on media

-CONFIGURE CUT JOB

-DO NOT CHANGE

CUTTERS

-Check cutter status

-Once cutter is ready - select send button at bottom of window

STEP 4 - REMOVE CUT VINYL

-Release Sheet/Roll from cutter

-Use scissors to cut finished work from roll/sheet leaving a 1" margin after cut line.

CUT THE ENTIRE WIDTH OF THE MATERIAL

STEP 5 - WEEDING

- Students must weed their own cutting jobs using EZ weeder tool to carefully lift excess material from surface.

STEP 6 - MASKING

- Line work up on masking table.
- Pull masking down to bottom edge of material and gently smooth over surface
- Trim at top edge, trim around finished work so no adhesive is overhanging surface.

STUDENTS MUST PURCHASE THEIR OWN 3M SMOOTHERS FROM THE STORE \$2.50